

Date: Monday, 26/01/2009 8:51:29 AM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET RIBS		
Job Number	: 45227			Part Number	: D22351	
Estimate Number	: 13652			Drawing Number	: D2235 REV B1	
P.O. Number	:			Project Number	: N/A	
This Issue	: 26/01/2009		S.O. No. :	Drawing Revision	: B1	
Prsht Rev.	: NC			Material	:	
First Issue	: / /		Type :	LARGE FAB ASSY	Due Date	: 27/01/2009 Qty: 4 Um: Each
Previous Run	: 44754					
Written By	:					
Checked & Approved By	: JUD 09.01.26					
Comment	: Est Rev:A New Issue 08-12-01 DD verified by:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D31661	Basket Hoop	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Basket Hoop Batch: B424299	QA0 09-02-02
2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1 1- Pick D3166-1 and cut as per dwg D2235 using DT8302 2- remove identification markings on tube 3- deburr	QA0 09-02-02
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	S 09/02/02 (X4)
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: BASKET - CELL	M 09/02/02 (4)
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	09/02/03 (B)
		Job Completion	
			1 09.02.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

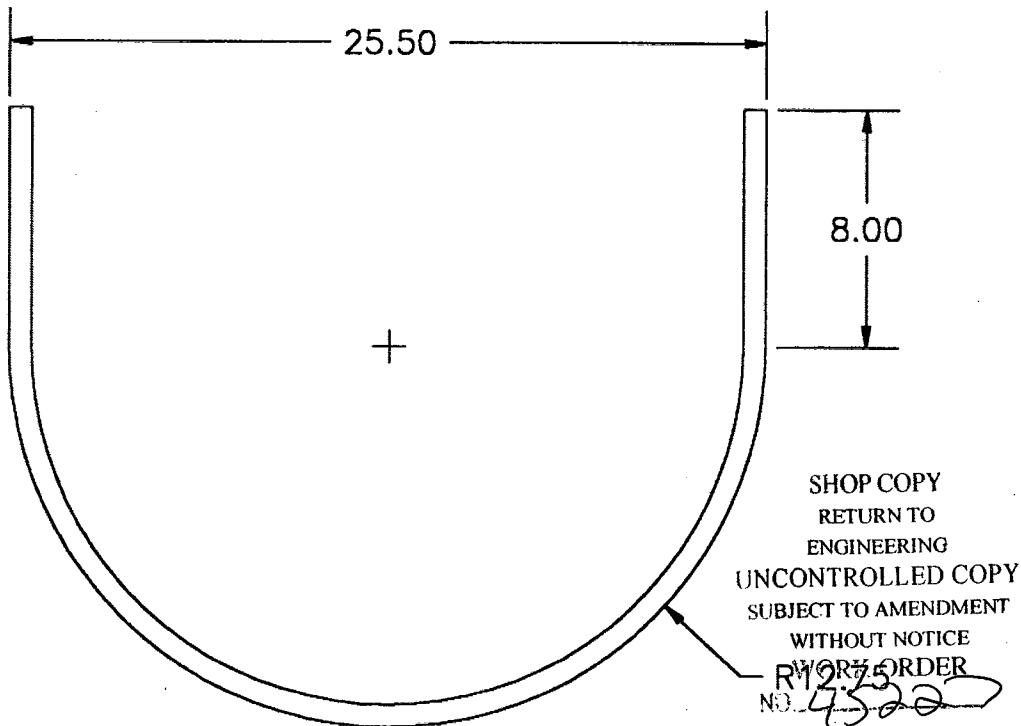
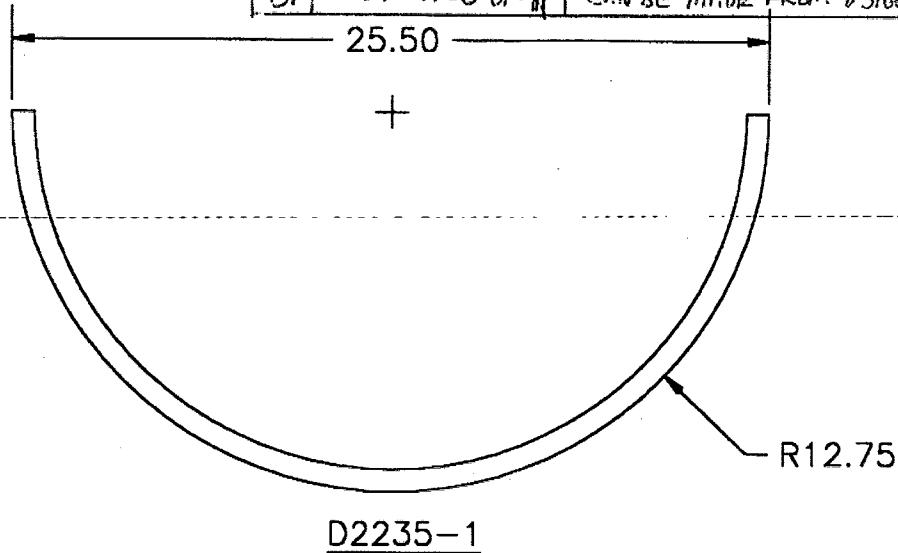
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. B
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2235	SHEET 1 OF 1
DATE 94:12:16		TITLE BASKET RIBS	SCALE

B1 02.08.06 *(P)* CAN BE MADE FROM D3166-1**RELEASED**
R960507

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *RW22522*
7522

CAN BE MADE FROM D3166-1 *(B)*
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.